

# **Electrochromic properties of Ni oxide thin films in diluted acidic electrolytes and their stability**

Yoshio Abe<sup>a</sup>, Se-Hee Lee<sup>b</sup>, Esra Ozkan Zayim<sup>c</sup>, C. Edwin Tracy<sup>b</sup>, J. Roland Pitts<sup>b</sup>,  
and Satyen K. Deb<sup>b</sup>

<sup>a</sup>Kitami Institute of Technology, Kitami 090-8507, Japan

<sup>b</sup>National Renewable Energy Laboratory, Golden, Colorado 80401, USA

<sup>c</sup>Istanbul Technical University, Maslak, Istanbul 80626, Turkey

## Abstract

Electrochromic (EC) properties of sputtered Ni oxide films have been examined in 1M KCl + H<sub>2</sub>SO<sub>4</sub> acidic aqueous solutions with H<sub>2</sub>SO<sub>4</sub> concentrations of 0–50 mM. EC coloration efficiency comparable to that in alkaline electrolytes was obtained in all the solutions and no remarkable degradation in charge capacity was observed up to 100 cycles. These results offer support for the practical construction of efficient complementary EC devices using dilute acidic aqueous electrolytes.

## Keywords

Ni oxide thin film, electrochromic, acidic aqueous electrolyte, cycling stability

## 1. Introduction

Electrochromic (EC) materials [1,2] can change their optical properties (darken and lighten) by application of a small reversible dc voltage, and EC devices are being developed in applications for “smart” energy efficient windows, anti-glare automobile rearview mirror, sunroofs, and visors [3-6]. A typical EC device consists of a stack of thin films having an EC layer, an ion-conducting layer and an ion-storage layer sandwiched between two transparent conducting oxide layers. A complementary EC device employs a cathodically coloring film (such as W oxide) as an EC layer and an anodically coloring film (such as Ni oxide) as an ion storage layer to improve EC coloration efficiency and to obtain larger color changes with smaller current densities [3,6-9]. One of the problems associated with combining W oxide and Ni oxide films is their chemical incompatibility. W oxide is relatively stable in an acidic environment whereas it dissolves in a basic one. On the other hand, Ni oxide is relatively stable in a basic environment but is unstable in an acidic one [10,11]. Therefore, EC properties of Ni oxide films in aqueous electrolytes have been generally studied in basic solutions (such as KOH and NaOH) [12-20], and reports on the EC properties in acidic electrolytes are few. However, Lee *et al.* [21] reported on the EC properties of NiO/Ta<sub>2</sub>O<sub>5</sub> nano-composites using pH neutral KCl aqueous solutions and our previous papers [22,23] indicated high EC coloration efficiencies of about 30 cm<sup>2</sup>/C for sputtered Ni oxide films in dilute acidic solutions. From this perspective, we examined the possibility of employing acidic electrolytes for use with Ni oxide anodic EC materials. In this study, the EC properties and the stability of Ni oxide films have been examined in aqueous solutions with various acidic concentrations.

## 2. Experimental

Ni oxide thin films with thicknesses of 400 nm were concurrently deposited on glass substrates coated with a transparent-conducting layer of F doped SnO<sub>2</sub> for electrochemical and EC characterizations and on plain glass substrates for structural analyses. These films were deposited from a Ni target (4 inches in diameter) which was sputtered reactively in an Ar/O<sub>2</sub> atmosphere using a radio-frequency (RF) magnetron sputtering system as reported in previous papers [22,23]. Although optical density changes of the Ni oxide films increase with oxygen flow concentration,  $[\text{O}_2/(\text{Ar}+\text{O}_2)] \times 100\%$  [23], the films deposited at an oxygen flow ratio of 100% tended to peel off during cycling test. Therefore, oxygen flow ratios of 30–50% were used in this study. The total gas flow rate, RF power and substrate-target distance were standardized to 30 standard cubic centimeter per minute (sccm), 60 W and 5 cm, respectively. Total sputtering gas pressure was consistently maintained at 1.5 Pa with no intentional substrate heating. The maximum substrate temperature during sputtering was estimated to be 60°C at most.

Crystal structure was characterized by X-ray diffraction (XRD) using Cu K $\alpha$  radiation. Cyclic voltammetry (CV) and *in-situ* optical measurements were carried out using Ag/AgCl and Pt as reference and counter electrodes. Mixed aqueous solutions of 1M KCl + H<sub>2</sub>SO<sub>4</sub> with H<sub>2</sub>SO<sub>4</sub> concentrations of 0–50 mM were used as electrolytes. CV measurements were carried out with a voltage scan rate of 10 mV/sec. Charge capacity was calculated by integrating the charging and discharging current density of the CV curves. The optical densities of the Ni oxide films were measured during the constant current

discharge (current density of 20  $\mu\text{A}/\text{cm}^2$ ) from 1.0 V to 0 V vs. Ag/AgCl. EC coloration efficiency ( $\eta$ ) was calculated by the following equation:

$$\eta = \Delta\text{OD} / \Delta Q,$$

where  $\Delta\text{OD}$  is the change in optical density ( $\Delta\text{OD} = \log_{10} (T_b/T_c)$ , where  $T_b$  and  $T_c$  are bleached and colored transmittance) and  $\Delta Q$  is the charge density. *In situ* optical modulation was measured using a laser diode at 670 nm wavelength and transmittance spectra after bleaching and coloring were measured by a spectrophotometer.

### 3. Results and discussion

The structures of the Ni oxide thin films deposited on glass substrates have been studied by XRD and crystalline diffraction peaks due to cubic (rock salt) NiO are observed [22,23]. However, the peak intensities are very weak and the peaks are broad, indicating a nano-crystalline structure with grain sizes of a few nanometers.

The transmittance spectra of an FTO-coated glass substrate and a Ni oxide film deposited on a similar substrate are shown in Fig. 1. The film was colored and bleached by applying constant voltages of 1V and 0V (vs Ag/AgCl reference electrode), respectively, for 5 min in a 1 M KCl + 0.5 mM H<sub>2</sub>SO<sub>4</sub> solution. The colored and bleached transmittance spectra in KCl +H<sub>2</sub>SO<sub>4</sub> are basically similar in character to those in alkaline electrolytes [12,13,16,23]. As reported in a previous paper [19] valance changes of Ni ions, Ni<sup>2+</sup> (bleached state)  $\leftrightarrow$  Ni<sup>3+</sup> (colored state), is thought to be the underlying mechanism for the optical modulations of the Ni oxide films.

Fig. 2 shows the change in optical density ( $\Delta OD$ ) during the constant current discharge (current density of  $20 \mu A/cm^2$ ) from 1.0 V to 0 V in the solutions with various  $H_2SO_4$  concentrations. A maximum  $\Delta OD$  of 0.49 was obtained for a  $H_2SO_4$  concentration of 0.5 mM corresponding to the increase of charge capacity [22]. Fig. 3 shows the EC coloration efficiency as a function of  $H_2SO_4$  concentration. Nearly constant EC coloration efficiencies on the order of  $30 cm^2/C$  were determined for the Ni oxide films regardless of  $H_2SO_4$  concentration. These values are comparable to those reported for sputtered Ni oxide thin films in KOH and NaOH alkaline electrolytes ( $31\text{--}36 cm^2/C$  at wavelengths of 550–633 nm) [13,15,17,18] because the coloration efficiency of Ni oxide was reported to increase with decreasing wavelength in the visible spectral region [24].

The chemical stability of the Ni oxide films in acidic solutions is an important problem because it is indicated that NiO is thermodynamically unstable in acidic aqueous solutions by the Pourbaix diagram [10], and Azens *et al.* [11] used a protective film to solve this problem. CV cycling tests of the Ni oxide thin films were carried out in 1 M KCl, 1 M KCl + 0.5 mM  $H_2SO_4$  and 1 M KCl + 2 mM  $H_2SO_4$  solutions, and CV curves after cycling for 5, 20 and 100 cycles are shown in Fig. 4. No remarkable changes in the CV curves are observed after cycling in 1M KCl, and a slight decrease of current density in the low voltage region and a slight increase of current density in the middle and high voltage regions are observed in 1 M KCl + 0.5 mM  $H_2SO_4$  and 1 M KCl + 2 mM  $H_2SO_4$  solutions. The charge capacity of the Ni oxide films after cycling is shown in Fig. 5. Upon initial cycling, the charge capacity increases slightly and stabilizes after 20 cycles in 1 M KCl + 0.5 mM  $H_2SO_4$  and 1 M KCl + 2 mM  $H_2SO_4$ , and that in 1 M KCl is almost constant up to

100 cycles. These results suggest that the dissolution rates of the Ni oxide films in the acidic aqueous solutions are very low. The increase in the charge capacity during initial cycling period was also observed for NiO films in a KOH electrolyte, and it was correlated to a chemical conversion from NiO to Ni(OH)<sub>2</sub> at the surface of NiO grains [25]. Although the electrochemical reaction mechanisms in KCl + H<sub>2</sub>SO<sub>4</sub> are not clear, it is speculated that some kind of chemical conversion at the surface of NiO grains occurred in the KCl + H<sub>2</sub>SO<sub>4</sub> acidic aqueous solutions.

The high EC efficiencies, large  $\Delta OD$ s and good cycling stability of the Ni oxide films in dilute acidic solutions indicate that Ni oxide thin films can be used in the construction of complementary EC devices with cathodically coloring W oxide using an aqueous electrolyte. Though no remarkable changes were observed for the Ni oxide films after 100 cycles, we are planning a longer cycling test of the Ni oxide films in the future because it is necessary to secure longer cycling durability for practical applications.

#### 4. Conclusions

Electrochemical and electrochromic properties of Ni oxide thin films have been measured in KCl + H<sub>2</sub>SO<sub>4</sub> acidic aqueous solutions. The Ni oxide films exhibit coloration efficiencies of approximately 30 cm<sup>2</sup>/C and a maximum  $\Delta OD$  of 0.49. CV cycling tests up to 100 cycles indicate no remarkable degradation in the acidic solutions. These results indicate the possibility of the construction of complementary EC devices using dilute acidic aqueous solution as an electrolyte.

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## Figure captions

Fig. 1. Transmittance spectra of a FTO-coated glass substrate and a Ni oxide film deposited on a similar substrate. The coloration and bleaching of the Ni oxide film were measured in 1 M KCl + 0.5 mM H<sub>2</sub>SO<sub>4</sub>.

Fig. 2. Optical density change of Ni oxide films during negative voltage scan from 1.0 V to 0 V as a function of varying H<sub>2</sub>SO<sub>4</sub> concentrations (0 to 50 mM). Optical density was measured *in situ* at a wavelength of 670 nm using current density of 20 μA/cm<sup>2</sup>.

Fig. 3. EC coloration efficiency of Ni oxide films during negative voltage scan from 1.0 V to 0 V as a function of H<sub>2</sub>SO<sub>4</sub> concentration. Optical density was measured *in situ* at a wavelength of 670 nm using current density of 20 μA/cm<sup>2</sup>.

Fig. 4. Cyclic voltammogram images measured in (a) 1 M KCl, (b) 1 M KCl + 0.5 mM H<sub>2</sub>SO<sub>4</sub> and (c) 1 M KCl + 2 mM H<sub>2</sub>SO<sub>4</sub> solutions after cycling. The voltage scan rate was 10 mV/s.

Fig. 5. Cycling stability of charge capacity measured in 1 M KCl, 1 M KCl + 0.5 mM H<sub>2</sub>SO<sub>4</sub> and 1 M KCl + 2 mM H<sub>2</sub>SO<sub>4</sub> solutions. The voltage scan rate was 10 mV/s.

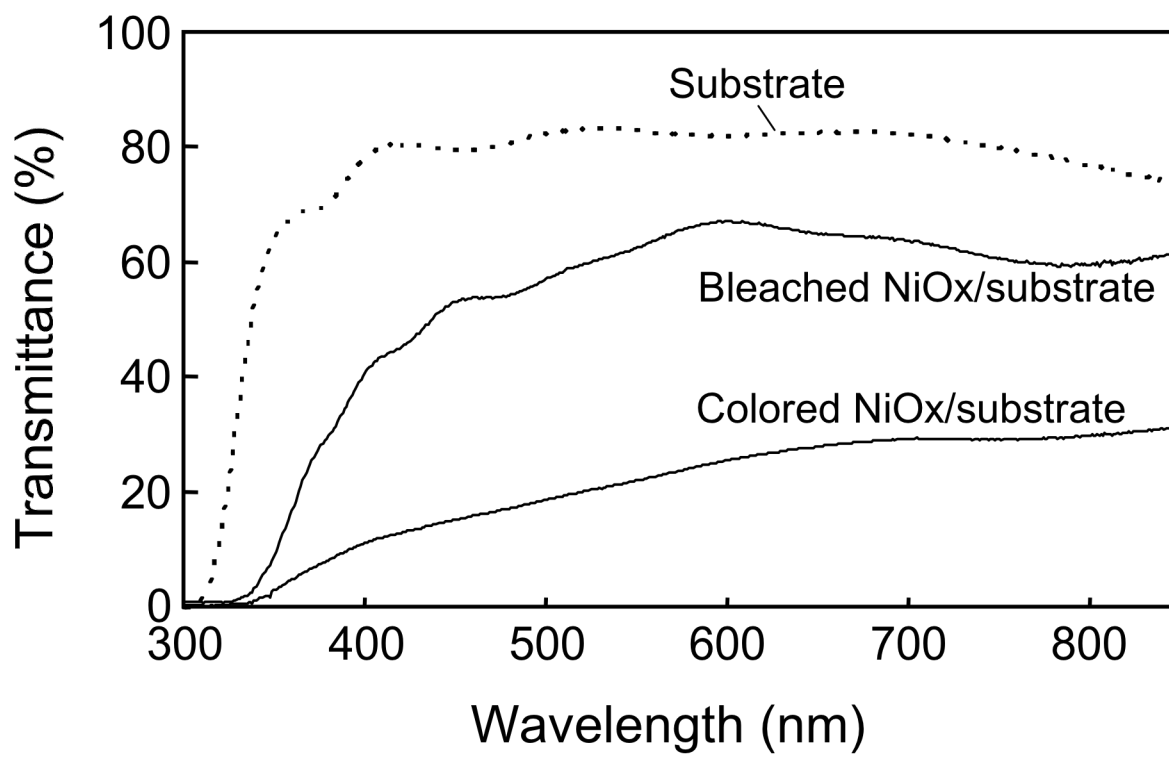


Fig. 1

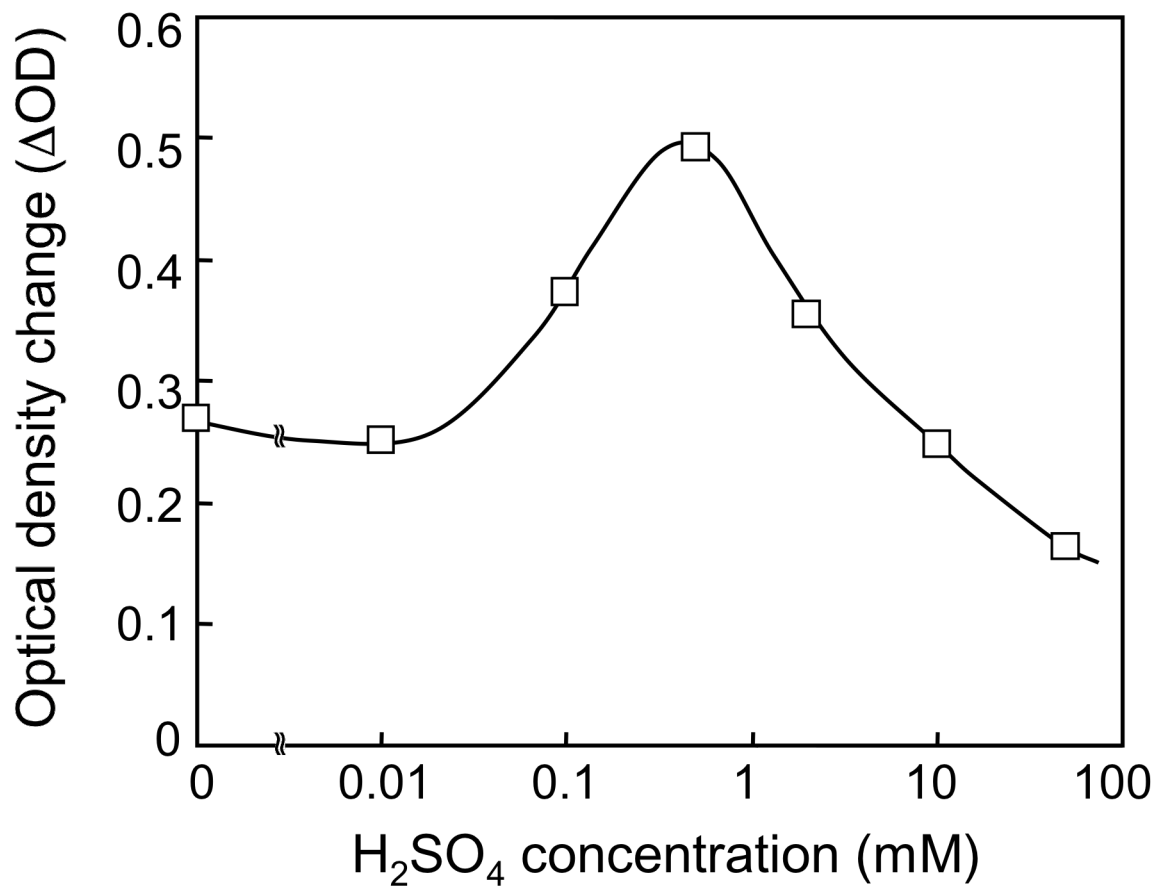


Fig. 2

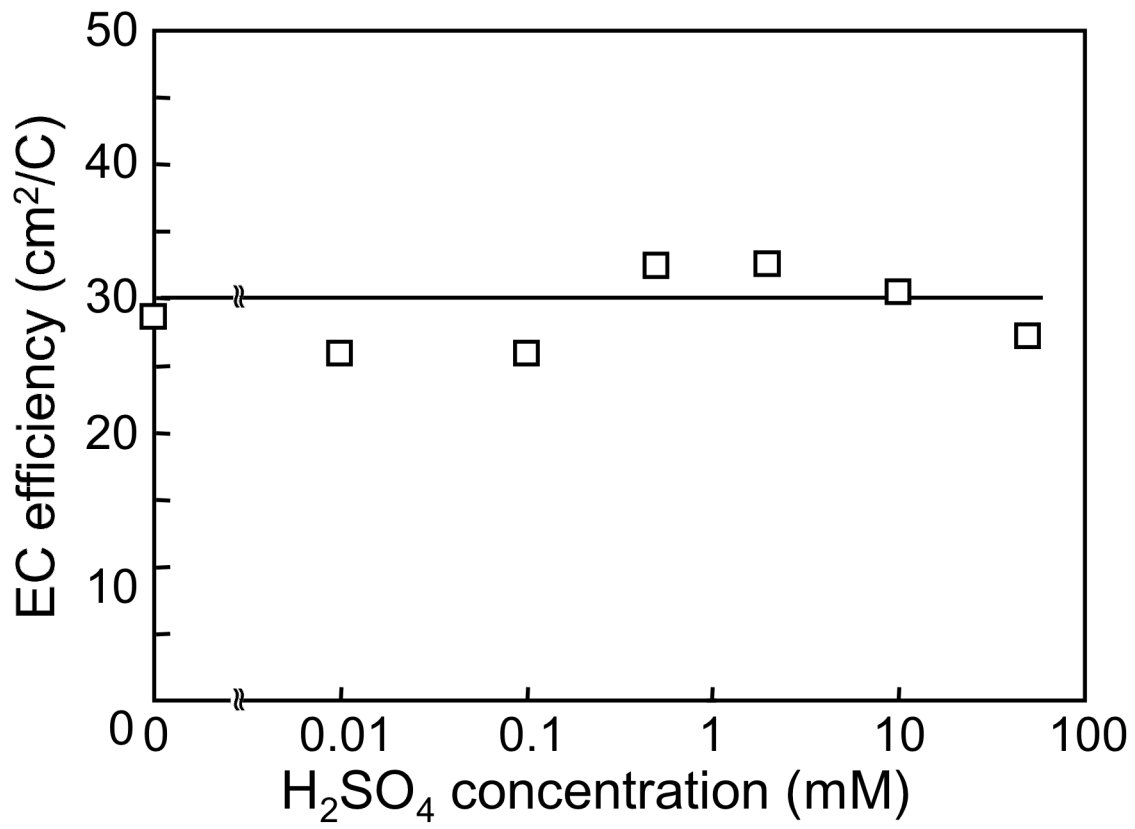


Fig. 3

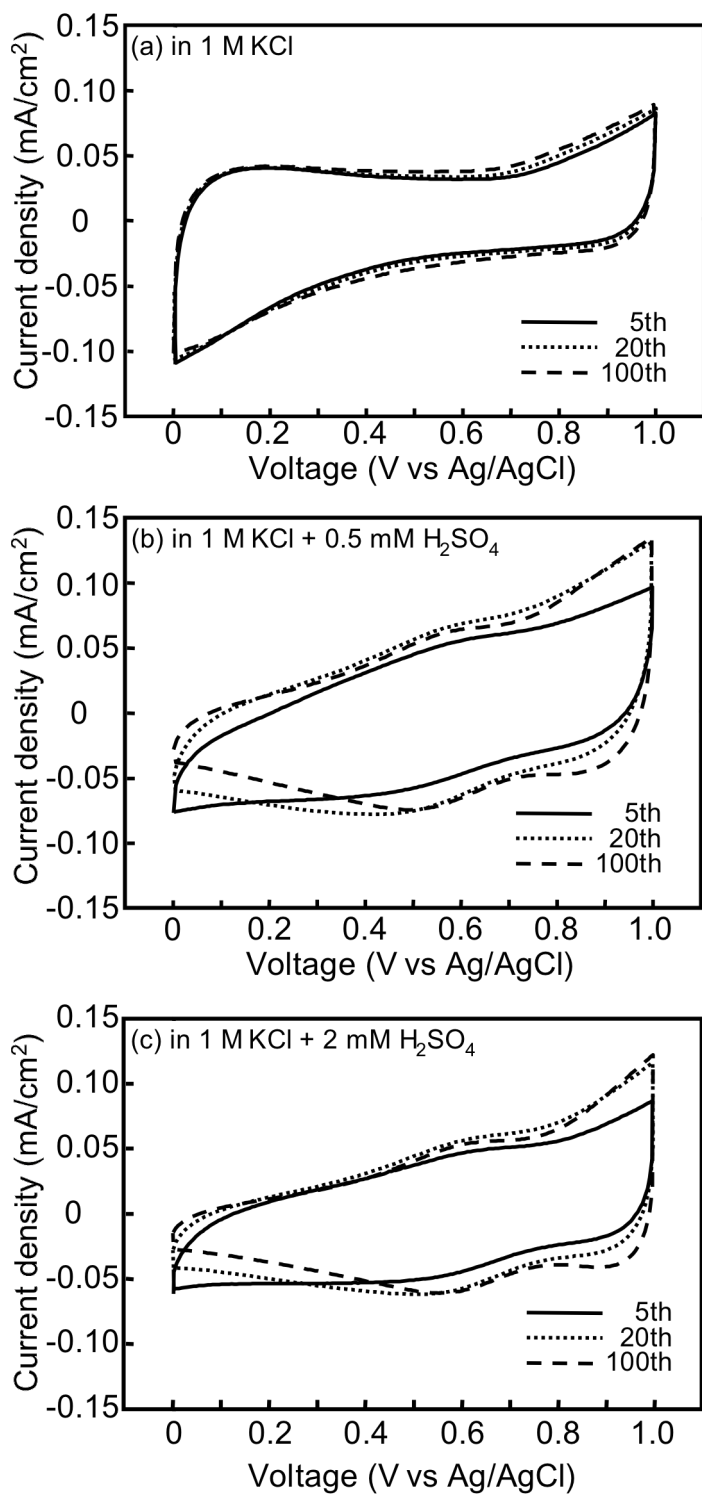


Fig. 4

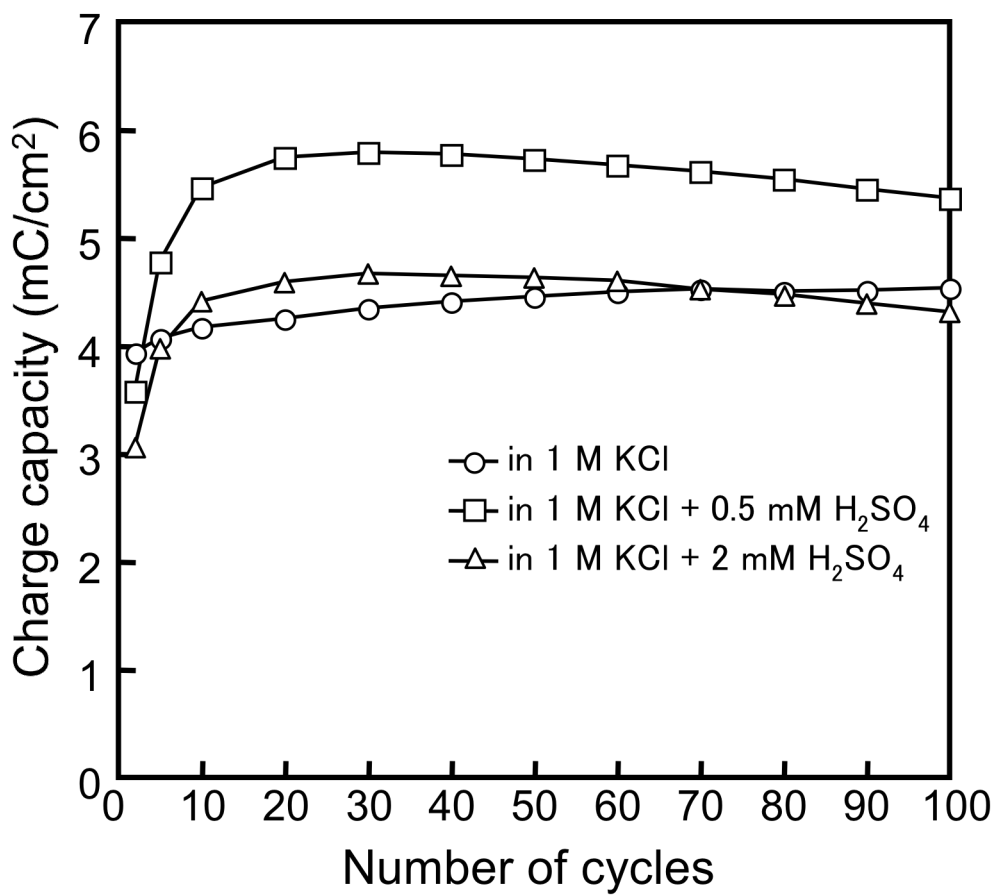


Fig. 5