

## Evaluation of the First Order Kinetic Approximation in Heterogeneous Catalysis\*

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### Abstract

The validity of first order kinetic approximation in heterogeneous catalysis has been evaluated by using the transient response method. As an example of a solid catalysed reaction, the oxidation of carbon monoxide has been studied on four different metal oxides  $MnO_2$ ,  $Cr_2O_3$ ,  $Pb_3O_4$ , and  $ZnO$ . The steady state rate analysis apparently met first order kinetics with respect to the concentration of CO for all the catalysts. The Arrhenius plots of the apparent first order rate constant obtained clearly gave a good straight line and estimated the apparent activation energy of the reactions on each catalyst.

A simple first order kinetic model due to surface reaction controlling is proposed to explain the transient state and the steady state of reaction. Based on the models proposed, the transient response curves of carbon dioxide caused by the stepwise change in the concentration are simulated by using personal computers. The results exhibit a large deviation of the calculated curves from the experimental ones especially at the transient state whereas the steady state values of both are in good agreement.

Four different dual path models have separately been proposed for each of the four catalysts. The models consistently explain the characteristic mode of the transient response curves obtained for each catalyst and under wide experimental conditions. The activation energy of the slowest elementary step is evaluated for all the catalysts, and some of the values deviate largely from those estimated from the apparent first order kinetic models.

### 1. Introduction

As is well known, a large number of reactions in heterogeneous catalysis apparently obey first order kinetics depending on the experimental conditions. When one can get the first order kinetic data, one may usually arrive at the following similar conclusions:

- (1) adsorption controlling,
- (2) surface reaction controlling,
- (3) a small amount of accumulation of reactants and products,
- (4) no inhibition effect of the adsorption of products on the surface reaction

rate.

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These explanations sometimes lead to the reaction mechanism being misunderstood. In addition, the turnover frequency ( $Nt$ , molecules  $\text{sec}^{-1}$ ) has frequently been evaluated from the apparent first order rate constant and used to compare the catalytic activity of catalysts, even though this apparent rate constant is very different from the true surface reaction rate constant. It is necessary to know the detailed kinetic structure for a strict comparison of the surface reaction efficiency. A deep and interesting characteristic reaction sequence is usually hidden behind the apparent first order kinetic data<sup>1-3</sup>). One may easily visualize the detailed structure of those complex reactions by using the transient response method.<sup>4-7</sup> In the present study, our purpose is to apply this method for the solution of the problem.

Carbon monoxide oxidation progresses easily on metal oxides and its kinetics typically indicates a first order with respect to the concentration of CO. Furthermore, as has been studied previously, their surface oxygen is widely distributed in oxidation power and adsorption strength. From this variety in the nature of the surface oxygen species one can recognize that the actual reaction mechanism is complex. Another purpose of this study is the application of the classification<sup>7</sup> of the mode of transient response curves to distinguish the multi-path reaction net work.

## 2. Experimental Procedure

### (1) Catalysts

The physical nature of the four catalysts used in this study were presented in Table 1.

$\text{MnO}_2$ : Two kinds of manganese dioxide, electrolytic manganese dioxide (E- $\text{MnO}_2$ ) and natural manganese dioxide (N- $\text{MnO}_2$ ) from Indonesia, were simultaneously used to compare the reaction kinetics. The catalysts were dried at  $110^\circ\text{C}$  for E- $\text{MnO}_2$  and  $180^\circ\text{C}$  for N- $\text{MnO}_2$  in the  $\text{O}_2$  (20%)– $\text{N}_2$  mixture prior to

Table 1. Summary of the reaction parameters

		BET surface area ( $\text{m}^2/\text{g}$ )	Temp. ( $^\circ\text{C}$ )	$W$ (g)	$U$ (cm/min)	$L$ (cm)	$\epsilon$	$\rho_c$ ( $\text{g}/\text{cm}^3$ )	$q_{\text{O}_2} \times 10^5$ (mol/g)	$q_{\text{CO}_2} \times 10^5$ (mol/g)
$\text{MnO}_2$	E- $\text{MnO}_2$	31	-26-60	39.3 (60-80)	728	83	0.5	1.94	1.28	3.30
	N- $\text{MnO}_2$	74	140-150	(mesh)						
$\text{Cr}_2\text{O}_3$	$\alpha$ - $\text{Cr}_2\text{O}_3$	21	105-172	55.2 (24-32 mesh)	304	140	0.75	5.75	I = 3.30	3.30
									II = 1.17	
$\text{Pb}_3\text{O}_4$		0.4	225-250	50 (42-60 mesh)	850	106	0.58	2.40	6.20	0.30
$\text{ZnO}$		4.4	190-250	68.1-189.6 (20-40 mesh)	221	154-55.3	0.56	1.70	I = 0.073	0.27
									II = 0.27	

use. The crystallographic structures of E- and N-MnO<sub>2</sub> were respectively analysed to be amorphous and  $\beta$ -manganese dioxide. Both were confirmed to be *n*-type semiconductors by measuring the Hall coefficient<sup>8,9</sup>.

Cr<sub>2</sub>O<sub>3</sub>: The starting material was chromium trioxide which was decomposed at 450°C for 5 hrs in an air flow. The X-ray diffraction analysis showed  $\alpha$ -Cr<sub>2</sub>O<sub>3</sub> of the sample. The electrical conductivity change of the sample clearly behaved as a typical p-type semiconductor for the adsorption of oxygen<sup>10</sup>.

Pb<sub>3</sub>O<sub>4</sub>: The catalyst was prepared by the thermal decomposition of lead nitrate ((Pb(NO<sub>3</sub>)<sub>2</sub>)) which was supplied from Wako Pure Chemicals Co. The white powder was carefully decomposed into  $\beta$ -PbO (yellow) at 370–390°C in an air flow, because the sample was easily converted into  $\alpha$ -PbO (red-brown) when the temperature became higher than 400°C. The yellow powder was slowly heated by using a temperature program controller at 10°C/min in air flow up to 470°C, and then the sample was treated by a pure oxygen flow at 470°C for 30 hrs. The sample could thus be completely converted into red lead (Pb<sub>3</sub>O<sub>4</sub>)<sup>11</sup>.

ZnO: A reagent grade commercial zinc oxide was used as a catalyst, which was supplied by Kanto Reagent Co<sup>12</sup>.

More detailed characterization of the four catalysts can be found in previous papers<sup>8–12</sup>.

## (2) Cases and Analysis

The reaction gases used in this study were basically supplied from commercial cylinders. The purities of the gases were CO (99.95%), O<sub>2</sub> (99.9%), He (99.995%) and CO<sub>2</sub> (98.5%). In the case of MnO<sub>2</sub>, the reaction gas stream was carefully dried by passing it through a Molecular Sieve 5A trap which was cooled at –78°C by a dry-ice methanol bath. For the other three catalysts, the gases were used with no further purification.

Two or three gas-chromatographs which were attached to the thermal conductivity detector were simultaneously employed to follow the rapid transient response of the outlet stream as continuously as possible. A Molecular Sieve 5A column and a Porapak Q column were separately used to analyse O<sub>2</sub>, CO, and CO<sub>2</sub>.

## (3) Procedures

An ordinary tubular flow reactor (Pyrex or quartz glass) was commonly used under atmospheric pressure for all the catalysts. The amount of the catalyst was chosen so as to satisfy the necessity of the differential reactor for the total conversion of CO to be less than 10% as can be seen in Table 1. The external and internal gas diffusion effects were carefully confirmed to be negligible by changing the flow rate and the catalyst particle sizes. The longitudinal gas mixing effect was also confirmed to be negligible, because the delay from the step function was less than 10 seconds, a period which was negligibly smaller than the actual response period of longer than 10 minutes.

Special attention was paid to the change in the temperature of the catalyst bed. To easily remove the heat generation caused by the exothermic reaction,

a quartz tube reactor was used and immersed into a fluidized sand bath. The temperature change observed was within  $\pm 1^\circ\text{C}$  at most. Attention was also paid to the fluctuation of the gas flow rate at the stepwise change in gas composition, and the accuracy of the flow rate was finely controlled within  $\pm 2$  ml/min at most.

#### (4) Computer Simulation

Three personal computers (NEC PC 8001mkII) were used simultaneously to compensate for their slow computing time. A high speed arithmetic processing unit was attached to each computer to shorten the computing time to less than one twenty fifth of the normal time.

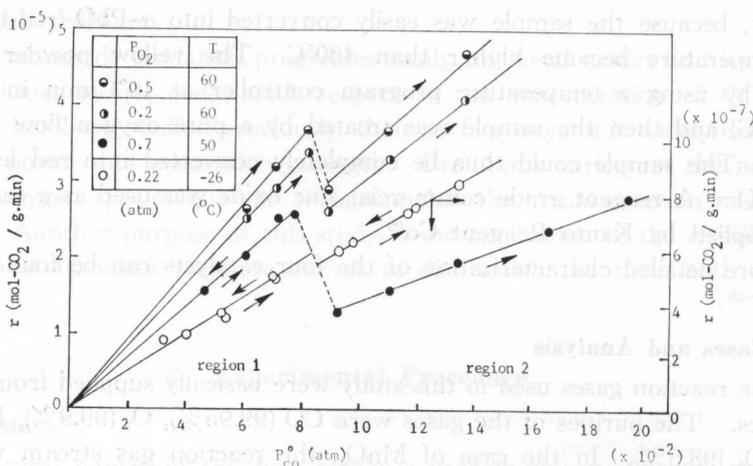


Fig. 1. Plots of  $r$  vs.  $P_{CO}$  for E-MnO<sub>2</sub>

### 3. Experimental Results and Discussion

#### 3-1. Presentation of the First Order Kinetic Model

MnO<sub>2</sub>: Fig. 1 illustrates the first order dependency of the steady state rate on the concentration of CO in a wide range of temperature from  $-26$  to  $155^\circ\text{C}$  using E- and N-MnO<sub>2</sub> (the results of N-MnO<sub>2</sub> are not presented), with no dependency on the kind of MnO<sub>2</sub> which was separately confirmed. One may recognize the anomalous change in the reactivity around  $P_{CO}=0.07$  atm for all the temperature regions. The reason for this change has already been clarified in our previous papers as being the surface structure change from MnO<sub>2</sub> to Mn<sub>2</sub>O<sub>3</sub>. Our interest is that the rate has an apparent first order relation to  $P_{CO}$ . A large number of steady state rate data were gathered and carefully analysed by using more than ten kinetic models based on the Hougen-Watson procedure. Among these, three good models which were assumed to be surface rate controlling were chosen;

(1). gaseous CO-dissociated oxygen atom reaction model

$$r = \frac{K_0^{1/2} P_{O_2}^{1/2}}{1 + K_0^{1/2} P_{O_2}^{1/2}} k P_{CO} \quad (1)$$

(2). gaseous CO-molecular oxygen reaction model

$$r = \frac{K_{O_2} P_{O_2}}{1 + K_{O_2} P_{O_2}} k P_{CO} \quad (2)$$

(3). adsorbed CO-dissociated oxygen atom reaction model

$$r = \frac{K_{CO} K_{CO}^{1/2} P_{O_2}^{1/2}}{(1 + K_{CO}^{1/2} P_{O_2}^{1/2})^2} k P_{CO} \quad (3)$$

where it is assumed that  $K_{CO}$  is negligibly small compared to  $K_O$ , and three equations can then be rearranged to linearize as follows, respectively;

$$P_{CO}/r = \frac{1}{K_O k} (P_{O_2}^{1/2})^{-1} + \frac{1}{k} \quad (4)$$

$$P_{CO}/r = \frac{1}{K_{O_2} k} (P_{O_2})^{-1} + \frac{1}{k} \quad (5)$$

$$(P_{CO} P_{O_2}/r)^{1/2} = \frac{K_O^{1/4}}{k^{1/2} k_{CO}^{1/2}} P_{O_2}^{1/2} + \frac{1}{k^{1/2} K_{CO} K_O^{1/4}} \quad (6)$$

The experimental data showed commonly good straight lines based on these three equations (4), (5) and (6) as shown in Fig. 2. This agreement indicates that one can not distinguish the true reaction mechanism from the presented kinetic models.

$Cr_2O_3$ : Fig. 3 illustrates the plots of rates vs.  $P_{CO}$ . The rate data roughly obey the first order expression on CO and zero order on  $O_2$ . The apparent first order rate constant ( $k_{app}$ ) is evaluated from the slope of the straight lines (broken

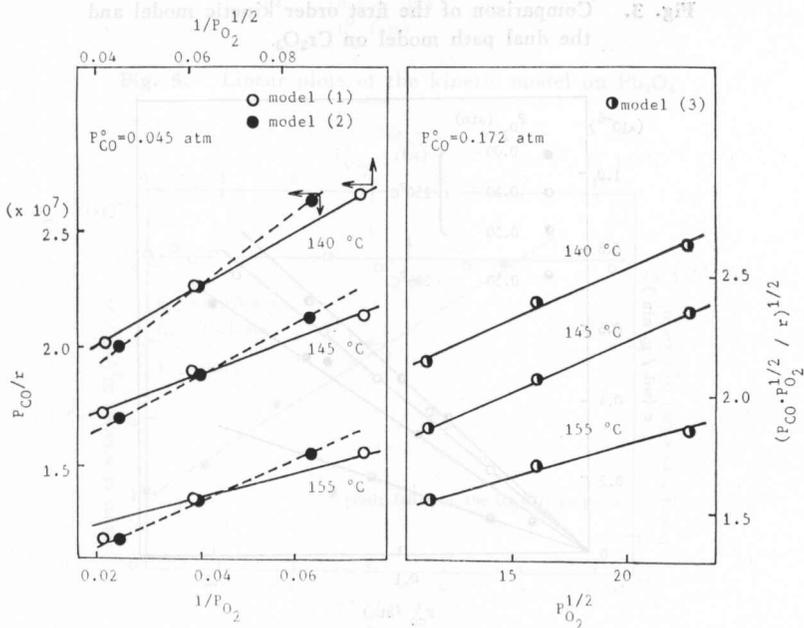
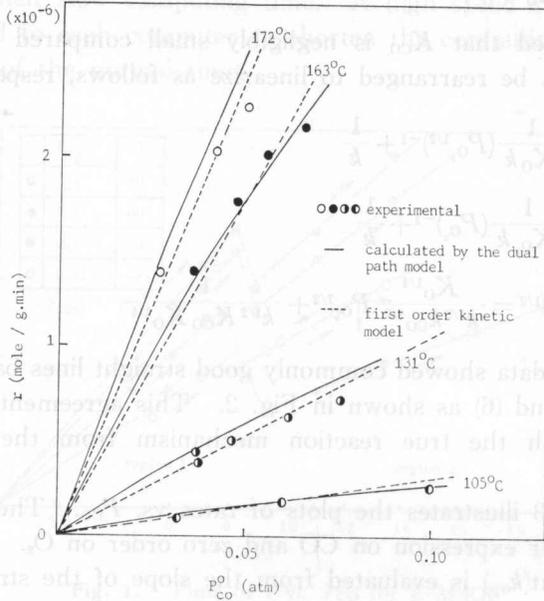


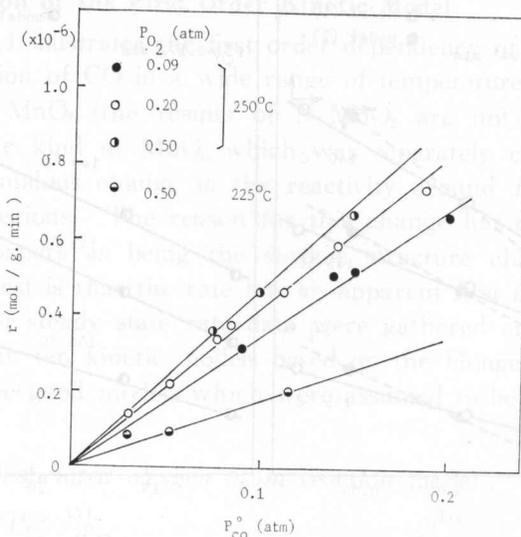
Fig. 2. Plots of the three kinetic models on N-MnO<sub>2</sub>.

line), and the Arrhenius plots of  $k_{app}$  obtained give a good straight line. The apparent activation energy is evaluated to be 130 kJ/mol. Since the amount of active sites is separately calculated to be  $2.34 \times 10^{-4}$  mol/g, the turnover frequency ( $N_t$ ) may be evaluated as  $0.064 \sim 1.6 \times 10^{-4}$  sec $^{-1}$  depending on the reaction temperatures 105~172°C.

**Pb<sub>3</sub>O<sub>4</sub>:** The steady state rate clearly shows a good first order relation to



**Fig. 3.** Comparison of the first order kinetic model and the dual path model on  $Cr_2O_3$ .



**Fig. 4.** Plots of  $r$  vs.  $P_{CO}$  on  $Pb_3O_4$ .

$P_{CO}$  as can be seen from Fig. 4. This first order relation is maintained at temperature in the range of 225~250°C and the concentration in the range of 9~50%  $O_2$ . The rate slightly increases with increasing concentration of  $O_2$  as shown in Fig. 5 by a solid line. Equation (1) consistently explains all the rate data as can be seen from the broken line in Fig. 5. Fig. 6 illustrates that there is no effect of  $CO_2$  on the reaction rate whereas an appreciable amount of  $CO_2$  is adsorbed on the surface during the reaction. Here, the amount is evaluated from the graphical integrations of the transient response curves of  $CO_2$ . An adsorption isotherm obtained thus well fairly obeys the Langmuir equation as shown in Fig. 7. From the analysis of the isotherm, one may estimate the saturated amount of  $CO_2$  adsorbed to be  $3.0 \times 10^{-6}$  mol/g. Assuming the satura-

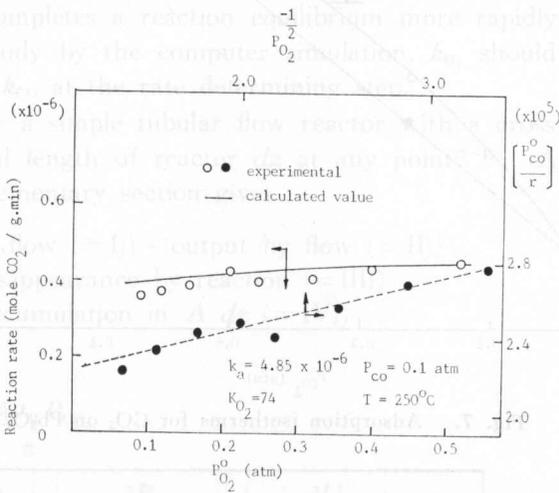


Fig. 5. Linear plots of the kinetic model on  $Pb_3O_4$ .

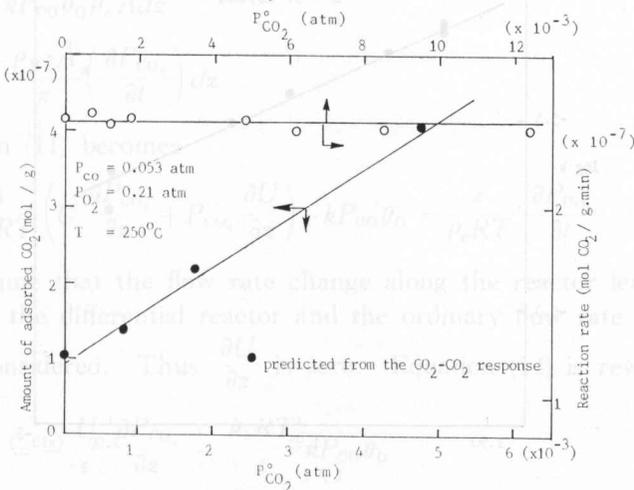


Fig. 6. The effect of  $CO_2$  on  $r$  on  $Pb_3O_4$ .

tion of  $\text{CO}_2$  adsorbed on the active site, the turnover frequency can be calculated to be  $0.47 \sim 4.1 \times 10^{-3} \text{ sec}^{-1}$  by using the rate of  $\text{CO}_2$  formation in Fig. 4, depending on  $P_{\text{CO}}$  and temperature. The Arrhenius plots of  $k_{app}$  give a good straight line as shown in Fig. 8 and estimates the activation energy to be 37 kJ/mol.

ZnO: The rate shows a simple first order relation to  $P_{\text{CO}}$  and zero order

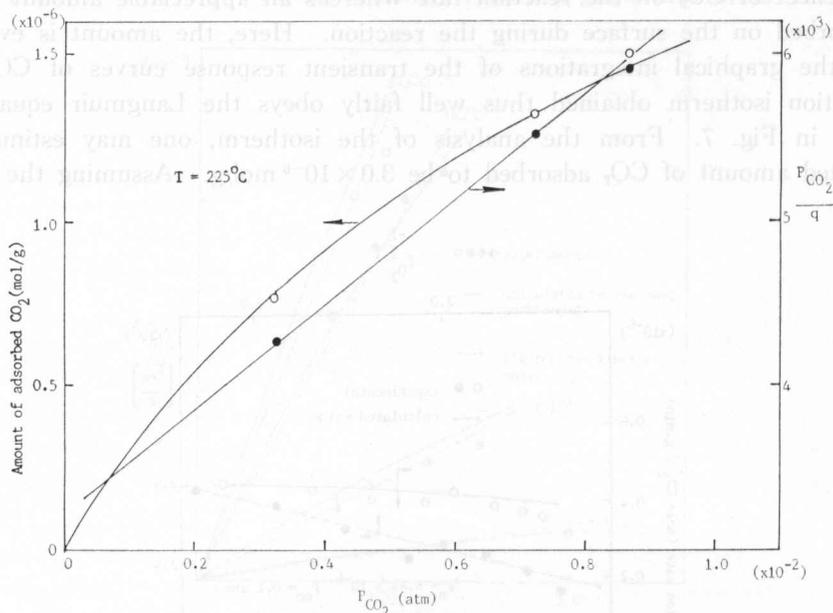


Fig. 7. Adsorption isotherms for  $\text{CO}_2$  on  $\text{Pb}_3\text{O}_4$ .

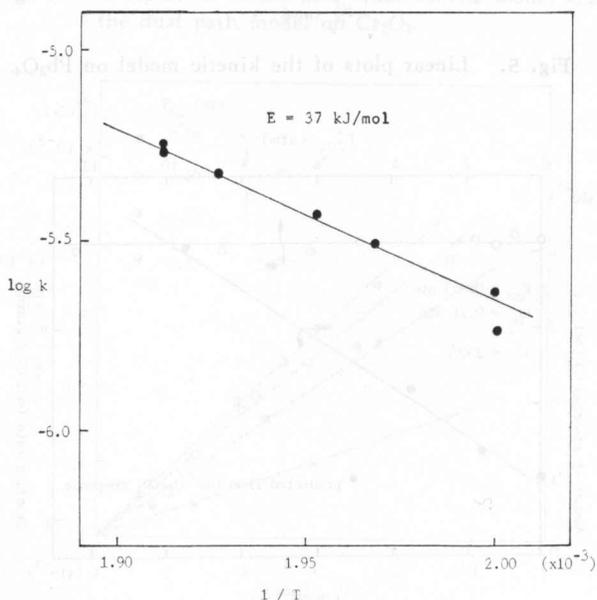


Fig. 8. Plots of  $\log K$  vs.  $1/T$  for  $\text{Pb}_3\text{O}_4$ .

to  $P_{O_2}$ . The activation energy is evaluated to be 104 kJ/mol from the Arrhenius plots of  $k_{ap}$ . The number of active sites is evaluated to be  $3.43 \times 10^{-6}$  mol/g, and then the turnover frequency can thus be calculated to be  $0.24 \sim 7.3 \times 10^{-3} \text{ sec}^{-1}$  using  $k_{ap}$  at  $190 \sim 250^\circ\text{C}^{12}$ .

### 3-2. Computer Simulation of the Transient Response Curves Based on the First Order Kinetic Model

One can express the simple first order kinetic model as follows



Where, step (8) completes a reaction equilibrium more rapidly than (7). Based on the detailed study by the computer simulation,  $k_{\text{O}_2}$  should be five hundred times larger than  $k_{\text{CO}}$  at the rate determining step.

First, consider a simple tubular flow reactor with a cross sectional area  $A$  and the differential length of reactor  $dz$  at any point<sup>13-15</sup>. A material balance of  $\text{CO}_2$  for this elementary section gives

$$\begin{aligned} & (\text{input by flow (=I)} - (\text{output by flow (=II)}) \\ & - (\text{disappearance by reaction (=III)}) \\ & = (\text{accumulation in } A dz \text{ (=IV)}) \end{aligned} \quad (9)$$

where

$$\text{(I)} = \frac{UA\rho_M P_{\text{CO}_2}}{\pi} \quad (10)$$

$$\text{(II)} = \frac{A\rho_M}{\pi} \left( P_{\text{CO}_2} + \frac{\partial P_{\text{CO}_2}}{\partial z} dz \right) \left( U + \frac{\partial U}{\partial z} dz \right) \quad (11)$$

$$\text{(III)} = kP_{\text{CO}}\theta_0\rho_e A dz \quad (12)$$

$$\text{(IV)} = \frac{\rho_M \varepsilon A}{\pi} \left( \frac{\partial P_{\text{CO}_2}}{\partial t} \right) dz \quad (13)$$

Hence, equation (11) becomes

$$-\frac{1}{\rho_M RT} \left( U \frac{\partial P_{\text{CO}_2}}{\partial z} + P_{\text{CO}_2} \frac{\partial U}{\partial z} \right) + kP_{\text{CO}}\theta_0 = \frac{\varepsilon}{\rho_e RT} \frac{\partial P_{\text{CO}_2}}{\partial t} \quad (14)$$

One may presume that the flow rate change along the reactor length should be negligible since the differential reactor and the ordinary flow rate at atmospheric pressure are considered. Thus  $\frac{\partial U}{\partial z}$  is zero. Equation (14) is rewritten.

$$\frac{\partial P_{\text{CO}_2}}{\partial t} = -\frac{U}{\varepsilon} \frac{\partial P_{\text{CO}_2}}{\partial z} - \frac{\rho_e RT}{\varepsilon} kP_{\text{CO}}\theta_0 \quad (15)$$

Considering the differential reactor, the partial pressure of  $\text{CO}_2$  might be

linearly distributed along the reactor length. One can thus estimate an arithmetic average of  $P_{\text{CO}_2}$  in the reactor. Equation (15) may be rearranged by the following ordinary differential equation

$$\frac{d}{dt} \frac{P_{\text{CO}_2}^{\circ} + P_{\text{CO}_2}}{2} = -\frac{U}{\varepsilon} \frac{P_{\text{CO}_2}^{\circ} - P_{\text{CO}_2}}{L} - \frac{\rho_c RT}{\varepsilon} k \frac{P_{\text{CO}_2}^{\circ} + P_{\text{CO}_2}}{2} \theta_0 \quad (16)$$

where  $P_{\text{CO}_2}^{\circ} = 0$ ,  $\frac{P_{\text{CO}_2}^{\circ} + P_{\text{CO}_2}}{2} \simeq P_{\text{CO}_2}$  and  $\theta_0 = \frac{P_{\text{O}_2}^{1/2}}{1 + K_0^{1/2} P_{\text{O}_2}^{1/2}} (= 1 - \theta_V)$

Equation (16) becomes

$$\frac{dP_{\text{CO}_2}}{dt} = \frac{2U}{\varepsilon} P_{\text{CO}_2} - \frac{\rho_c RT}{\varepsilon} k P_{\text{CO}_2} \frac{1}{1 + K_0^{1/2} P_{\text{O}_2}^{1/2}} \quad (17)$$

Equation (17) can easily be solved by using the following initial conditions

$$\begin{aligned} P_{\text{CO}_2} &= P_{\text{CO}_2}^i \\ P_{\text{CO}} &= P_{\text{CO}}^i \quad \text{at } t = 0 \end{aligned} \quad (18)$$

where the superscript  $i$  means initial steady state.

$$P_{\text{CO}} = (1 - e^{-\alpha t}) \beta P_{\text{CO}} + P_{\text{CO}_2} - \beta P_{\text{CO}}^i \quad (19)$$

Where  $\alpha = \frac{2U}{\varepsilon L}$  and  $\beta = \frac{L \rho_c RT}{U} k \theta_0$

at the reaction steady state, the following equation may be derived

$$\frac{U}{L \rho_c RT} P_{\text{CO}_2} = k \theta_0 P_{\text{CO}} = r \quad (20)$$

Hence equation (20) corresponds to the reaction rate at the steady state.

Using equation (19), the transient response curves obtained on the four catalysts are simulated, and the typical results are shown in Figs. 9-16 by the broken lines. The calculated curves show a simple instantaneous response whereas the experimental ones indicate a characteristic mode with a delay depending on the catalysts. One may recognize a large deviation from the loci of the transient state whereas a good agreement is obtained at the steady state level. The first order kinetic approximation thereby cannot explain these specific modes at the initial stage of the response curves.

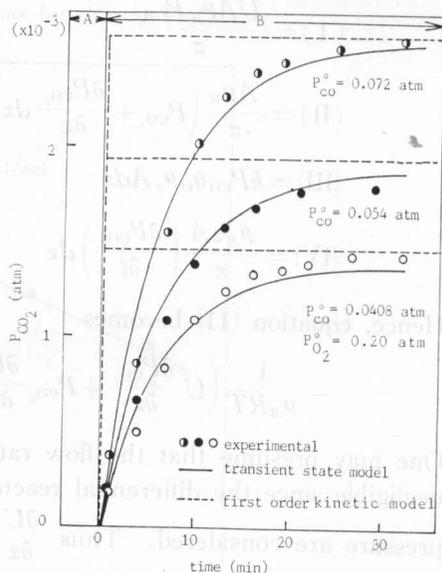


Fig. 9. CO-CO<sub>2</sub> responses on MnO<sub>2</sub>. conditions A:  $P_{\text{He}}^{\circ} = 1.0$ ; B: (●)  $P_{\text{CO}}^{\circ} = 0.072$ , (●)  $P_{\text{CO}}^{\circ} = 0.054$ , (○)  $P_{\text{CO}}^{\circ} = 0.0408$  balanced by He.

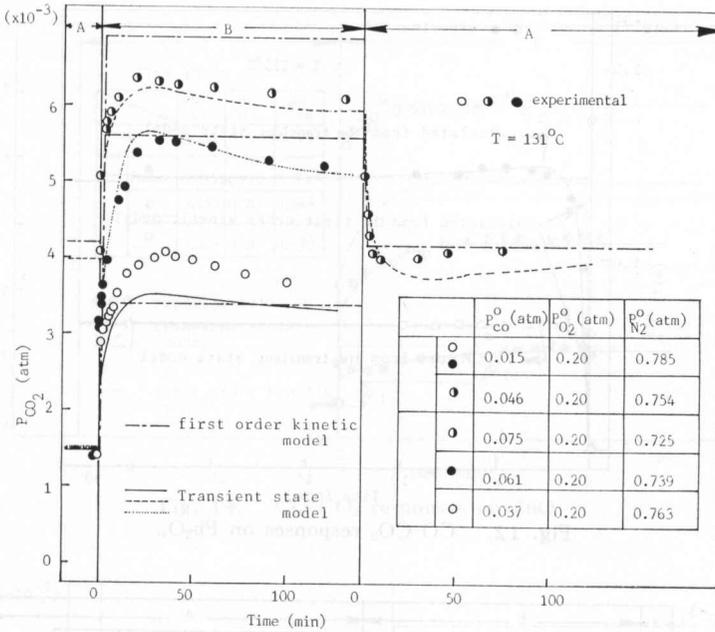


Fig. 10. CO-CO<sub>2</sub> responses on Cr<sub>2</sub>O<sub>3</sub>.

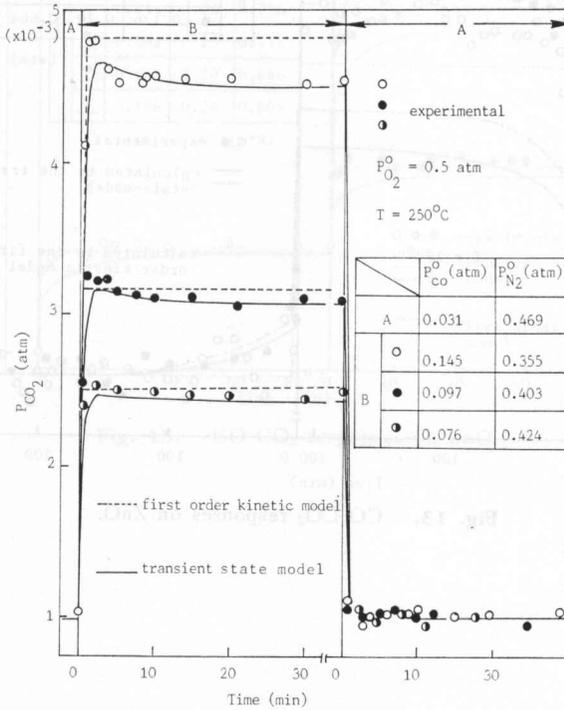


Fig. 11. CO-CO<sub>2</sub> responses on Pb<sub>3</sub>O<sub>4</sub>.

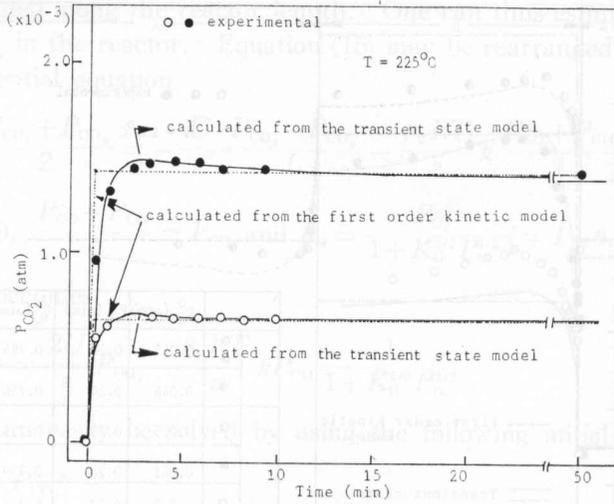


Fig. 12. CO-CO<sub>2</sub> responses on Pb<sub>3</sub>O<sub>4</sub>.

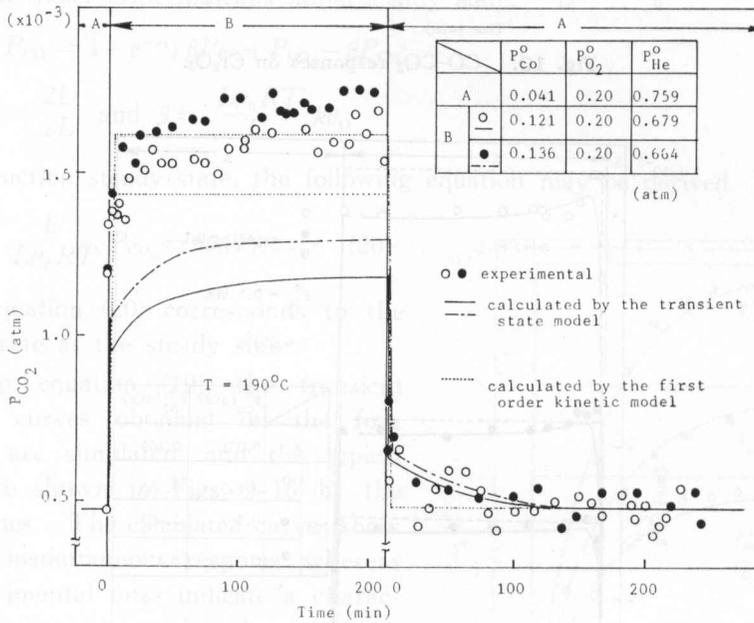


Fig. 13. CO-CO<sub>2</sub> responses on ZnO.

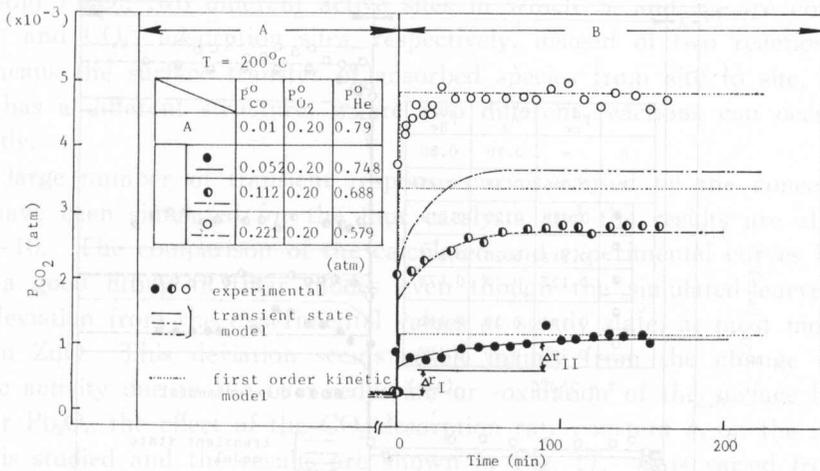


Fig. 14. CO-CO<sub>2</sub> responses on ZnO.

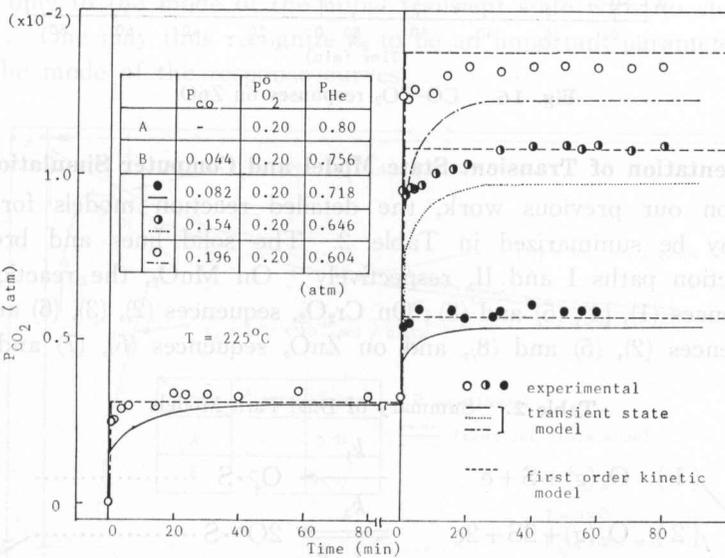


Fig. 15. CO-CO<sub>2</sub> responses on ZnO.

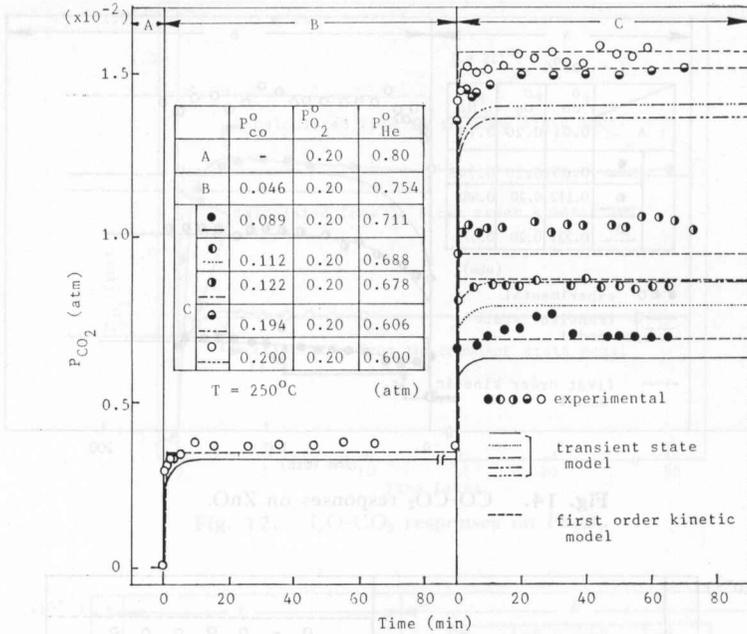
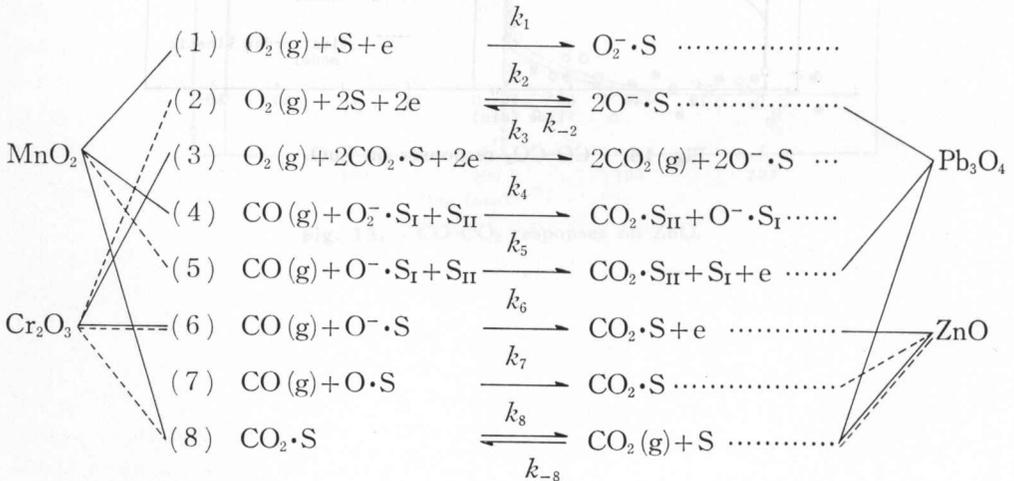


Fig. 16. CO-CO<sub>2</sub> responses on ZnO.

### 3-3. Presentation of Transient State Model and Computer Simulation

Based on our previous work, the detailed reaction models for the four catalysts may be summarized in Table 2. The solid lines and broken lines indicate reaction paths I and II, respectively: On MnO<sub>2</sub>, the reaction consists of the sequences (1), (4), (5) and (8); On Cr<sub>2</sub>O<sub>3</sub>, sequences (2), (3), (6) and (8); On Pb<sub>3</sub>O<sub>4</sub>, sequences (2), (5) and (8), and on ZnO, sequences (6), (7) and (8). For

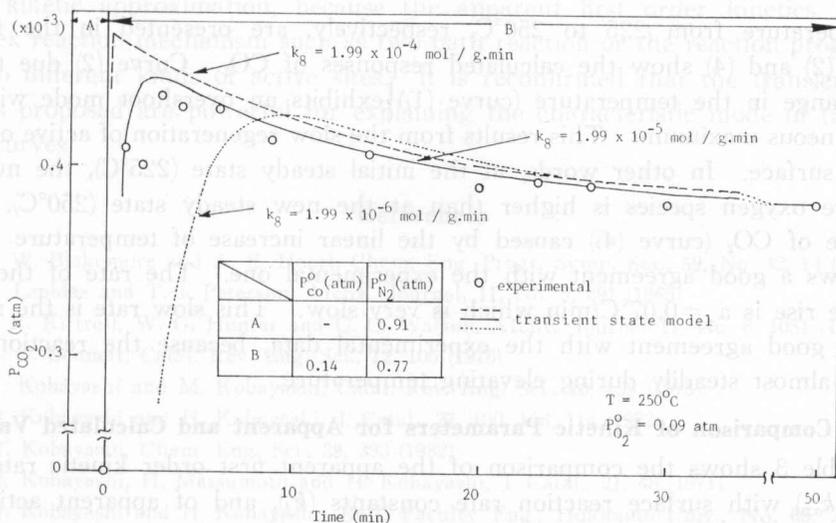
Table 2. Summary of Dual Path Models



$\text{MnO}_2$  and  $\text{Pb}_3\text{O}_4$ , two different active sites in which  $S_I$  and  $S_{II}$  are considered for  $\text{O}_2^-$  and  $\text{CO}_2^-$  adsorption sites, respectively, instead of two reaction paths. This means the surface transfer of adsorbed species from site to site, each of which has a different structure, where two different reactions can occur independently.

A large number of transient response curves caused by the concentration jump have been simulated for the four catalysts and the results are shown in Figs. 9-16. The comparison of the calculated and experimental curves basically shows a good fitting of their modes even though the simulated curves show a big deviation from the experimental values at steady state, at most more than 20% on ZnO. This deviation seems result mainly from the change in the catalytic activity due to the over-reduction or -oxidation of the surface layer.

For  $\text{Pb}_3\text{O}_4$ , the effect of the  $\text{CO}_2$  desorption rate constant  $k_8$  on the response curves is studied and the results are shown in Fig. 17.  $k_8$  is varied from  $10^{-6}$  to  $10^{-4}$ , and the simulated curves tend to a steep overshoot mode with increasing magnitude of  $k_8$ , whereas the steady state value shows no change. Thereby,  $k_8$  contributes only to the mode of the initial transient state with no change in the steady state. One may thus recognize  $k_8$  to be an important parameter for characterizing the mode of the response curves.



**Fig. 17.** The effect of  $k_8$  on the response modes for  $\text{Pb}_3\text{O}_4$ .

The values of  $k_8$  for  $\text{Pb}_3\text{O}_4$  are evaluated in the temperature range from 225 to  $250^\circ\text{C}$  and the Arrhenius plots give the following equation

$$k_8 = 1.8 \times 10^{-3} \exp \left( \frac{-86200}{R(T_0 + at)} \right) \quad (21)$$

Using equation (21), the transient response of  $\text{CO}_2$  caused by the stepwise or linear change in the temperature can easily be simulated, and the results are shown in Fig. 18. Temperature profiles for the stepwise and the linear increase

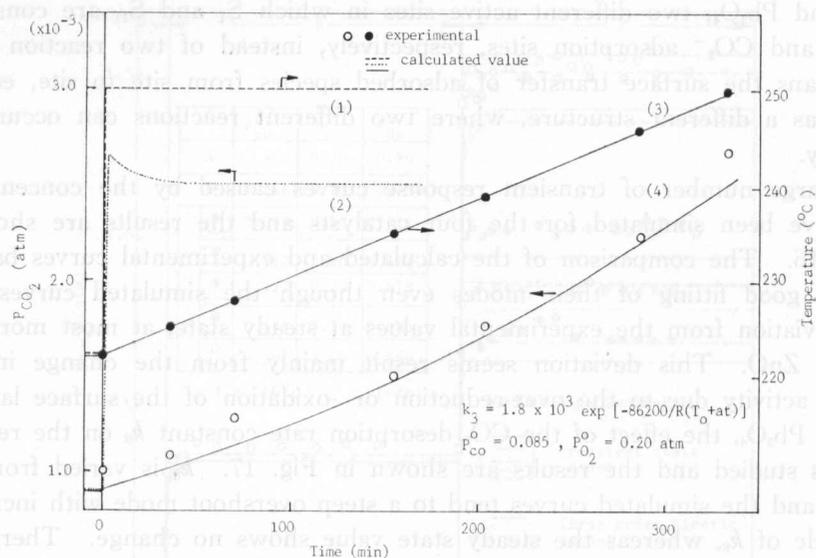


Fig. 18. Temperature  $\text{-CO}_2$  responses on  $\text{Pb}_3\text{O}_4$ .

Curve (2) resulted from the temperature jump due to curve (1); curve (4) resulted from the linear temperature increase due to curve (3).

of temperature from 225 to 250°C, respectively, are presented in the figure. Curves (2) and (4) show the calculated responses of  $\text{CO}_2$ . Curve (2) due to the step change in the temperature (curve (1)) exhibits an overshoot mode with an instantaneous maximum. This results from the slow regeneration of active oxygen on the surface. In other words, at the initial steady state (225°C), the number of active oxygen species is higher than at the new steady state (250°C). The response of  $\text{CO}_2$  (curve (4)) caused by the linear increase of temperature (curve (3)) shows a good agreement with the experimental one. The rate of the temperature rise is a  $\approx 0.07^\circ\text{C}/\text{min}$  which is very slow. This slow rate is the reason for the good agreement with the experimental data, because the reaction progresses almost steadily during elevating temperature.

### 3-4. Comparison of Kinetic Parameters for Apparent and Calculated Values

Table 3 shows the comparison of the apparent first order kinetic rate constants ( $k_{ap}$ ) with surface reaction rate constants ( $k_j$ ), and of apparent activation energy ( $E_a$ ) with the calculated activation energy of the surface reaction for the four catalysts.

On  $\text{Pb}_3\text{O}_4$ ,  $\text{Cr}_2\text{O}_3$  (path II) and  $\text{ZnO}$  (Path I), the values of  $k_{ap}$  and  $k_j$  which is the slowest step are found to be close;  $k_{ap}/k_5=0.98$ ,  $k_{ap}/k_6=0.92$  and  $k_{ap}/k_6=1.07$ , respectively. For E- $\text{MnO}_2$  (path I),  $\text{Cr}_2\text{O}_3$  (path I) and  $\text{ZnO}$  (path II),  $k_{ap}$  differs from  $k_j$  of the rate determining step indicating the populations 0.7~2.7. This result indicates that one must pay special attention to evaluating the rate constant at the rate determining step from the apparent rate constant.

For a comparison between the apparent activation energy and the activation

**Table 3.** Summary of the Kinetic Parameters

	$E_a$	$T$	$k_{ap}$	$k_j$ (rate determining step)		$E_j$		$k_{ap}/k_j$		$E_a/E_j$	
	(kJ/mol)	(°C)	(mol/g·min·atm)	(mol/g·min·atm)	(mol/g·min·atm)	(kJ/mol)	(kJ/mol)				
E-MnO <sub>2</sub>	33	-26	$7.0 \times 10^{-5}$	$k_4$ (path I) $4.0 \times 10^{-6}$	$k_5$ (path II) $2.0 \times 10^{-4}$	—	—	path I 1.74	path II 0.035		
Cr <sub>2</sub> O <sub>3</sub>	130	131	$1.1 \times 10^{-5}$	path I $4.15 \times 10^{-6}$	path II $1.2 \times 10^{-5}$	$k_6$	path I $E_6=396$	path I 2.65	path II 0.92		0.33
Pb <sub>3</sub> O <sub>4</sub>	37	250	$4.9 \times 10^{-6}$		$k_5$ $5.0 \times 10^{-6}$		$E_5=26$		0.98		1.42
ZnO	104	190	$2.8 \times 10^{-7}$	$k_6$ (path I) $2.0 \times 10^{-7}$	$k_7$ (path II) $3.9 \times 10^{-7}$	path I $E_6=107$	path II $E_7=15$	path I 1.07	path II 0.72	path I 0.97	path II 6.93

$k_j$  is presented in Table 2.

energy of the rate determining step, the ratio  $E_a/E_j$  is diversified 0.3~7 suggesting the difficulty of the evaluation of  $E_j$  from  $E_a$ .

#### 4. Conclusions

Some warnings have been proposed concerning the easy application of first order kinetic approximation, because the apparent first order kinetics hides a complex reaction mechanism such as two path reaction or the reaction progressing on two different kinds of active sites. It is reconfirmed that the transient state models proposed are powerful for explaining the characteristic mode of transient state curves.

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### Nomenclatures

- $A$ : cross sectional area of tubular reactor ( $\text{cm}^2$ )  
 $a$ : rate of temperature rise ( $^{\circ}\text{C}/\text{min}$ )  
 $E_j$ : activation energy of the elementary step  $j$  ( $\text{kJ}/\text{mol}$ )  
 $E_a$ : apparent activation energy ( $\text{kJ}/\text{mol}$ )  
 $k_j$ : forward rate constant for step  $j$  (arbitrary unit, see Table 2)  
 $k_{-j}$ : backward rate constant for step  $j$  (arbitrary unit, see Table 2)  
 $K_j$ : equilibrium constant for step  $j$  (arbitrary unit)  
 $L$ : total length of the catalyst bed ( $\text{cm}$ )  
 $P_i^{\circ}$ : partial pressure of  $i$  component at the inlet of the catalyst bed ( $\text{atm}$ )  
 $P_i$ : partial pressure of  $i$  component at the outlet of the catalyst bed ( $\text{atm}$ )  
 $q_m$ : saturated amount of adsorbed species  $i$  on the catalyst surface ( $\text{mol}/\text{g}$ )  
 $R$ : gas constant ( $\text{cm}^3 \text{atm K}^{-1} \text{mol}^{-1}$ )  
 $S$ : active site  
 $t$ : time elapsed after the step change of gas composition or the temperature change ( $\text{min}$ )  
 $T$ : temperature ( $^{\circ}\text{K}$ )  
 $T_0$ : starting temperature for the temperature transient responses ( $^{\circ}\text{K}$ )  
 $U$ : superficial gas velocity ( $\text{cm}/\text{min}$ )  
 $z$ : distance from the entrance of reactor ( $\text{cm}$ )
- Greek symbols
- $\varepsilon$ : void fraction of packed bed reactor ( $-$ )  
 $\theta_i$ : surface coverage for adsorbed species  $i$  ( $-$ )  
 $\tau$ : total pressure ( $\text{atm}$ )  
 $\rho_c$ : catalyst bed density ( $\text{g}/\text{cm}^3$ )  
 $\rho_M$ : molar density ( $\text{mol}/\text{cm}^3$ )